Date

Wednesday, 10/06/2009 3:13:10 PM

User:

Melanie Fauteux

## **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Job Number : 48469

**Estimate Number** 

: 12944

P.O. Number

First Issue

Comment

**Previous Run** 

: 10/06/2009 This Issue

: NC Prsht Rev.

: //

: 33565

Type : SMALL /MED FAB **Part Number** 

**Due Date** 

**Drawing Name** 

: D2264 D2264 REV A

: CUSHION

**Drawing Number** 

: N/A

**Project Number** 

: A

**Drawing Revision** Material

: 12/06/2009

Qty:

12 Um: Each

Checked & Approved By

Written By

: Est Rev:A

New Issue 07-07-16 JLM

09-06-10

Verified by:EC

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

1.0

MNEO60S063

**NEOPRENE SHEET 0.063** 



0.3499 sf(s)

Comment: Qty.: 0.0292 sf(s)/Unit Total: NEOPRENE SHEET 0.063

Batch:

2.0

WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2264

Dwg Rev:\_\_

Prog Rev:\_/

B9-6-11



2-Deburr if necessary

3.0



139-6-11



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

SECOND CHECK



Comment: SECOND CHECK



5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 Identify and Stock

Location:

W/O:			WC	RK ORDER CHANGE	S		<u> </u>	
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
100.00								
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
		lution:						
NCR:			WORK ORDE	R NON-CONFORMAL	NCE (NC	₹)		
DATE	0750	Description of NC		Corrective Action Section	on B Vorifi		1 Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign a		Chief Eng	Approval QC Inspector
								,
-1								

Chief Eng Date

Date:

Wednesday, 10/06/2009 3:13:10 PM

IJser:

Melanie Fauteux

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: CUSHION** 

Job Number: 48469

Part Number: D2264

Job Number:



Seq. #:

Job Completion

**Machine Or Operation:** 

**Description:** 

6.0

QC21

FINAL INSPECTION/W/O RELEASE



mf 09-06-12

Comment: FINAL INSPECTION/W/O RELEASE



-Dart Aerospace Ltd

W/O: WORK ORDER CHANGES

DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr QC Inspector

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Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes N	o <b>DQA</b> :	Date:	· · · · · · · · · · · · · · · · · · ·
		•	Disposition:					
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)		P187-87-130-11	
DATE	OTED	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	SIEP	STEP Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector

DART AEROSPACE LTD	Work Order:	48469
Description: Cushion	Part Number:	D2264
Inspection Dwg: D2264 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST								
X First Article Prototype								
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	C	omments	
0.70	+/-0.030	, 700°	6					
0.75	+/-0.030	125,	R					
Ø0.1875	+0.005/-0.001	.187	<b>Q</b>					
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Measured by:	1B	Audited by:	· •		Prototype Ap	proval:	N/A	
Date:	9-6-11	Date:	09/6	6/11		Date:	N/A	
Rev Date	Change	<del></del>			R	evised by	Approved	
A 07.09.06	New Issue				K	ىلى J/JLM	B	

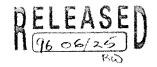
## **Dart Aerospace Ltd**

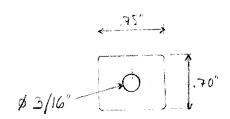
W/O:		WORK ORDER C	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
	'							
Part No	):	PAR #: Fault Category:	NCR: Yes	No <b>DQ</b>	A:	Date:		

Resolution:		Disposition	າ:	QA: N/C Clos	sed:	Date:		
NCR:			WORK ORD	ER NON-CONFORMAN	NCE (NCR)			
		Description of NC		Corrective Action Section	า B	Verification		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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								745 745









MATL: 60 NEOPRENE 1/16" LAK

# 4841A

Dart	<b>Aeros</b>	pace	Ltd
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	WORK ORDER CH	WORK ORDER CHANGES				
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		STEP PROCEDURE CHANGE	STEP PROCEDURE CHANGE By	STEP PROCEDURE CHANGE By Date	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Chief Eng /

Resolution:		esolution:	Dispositio	n:	QA: N/C Clos	sed:	Date: _	
NCR:		\	WORK ORD	ER NON-CONFORMAN	CE (NCR)			
D.4.T.F.	0===	Description of NC		Corrective Action Section B	3	Verification	Annuaval	Τ
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
						-		
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